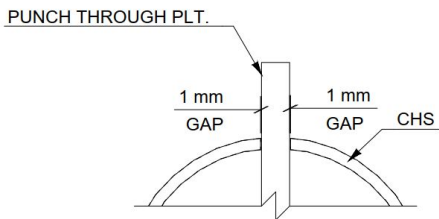


GRID LOCATION	QTY.
E1-1/D2-C-D2-D	1

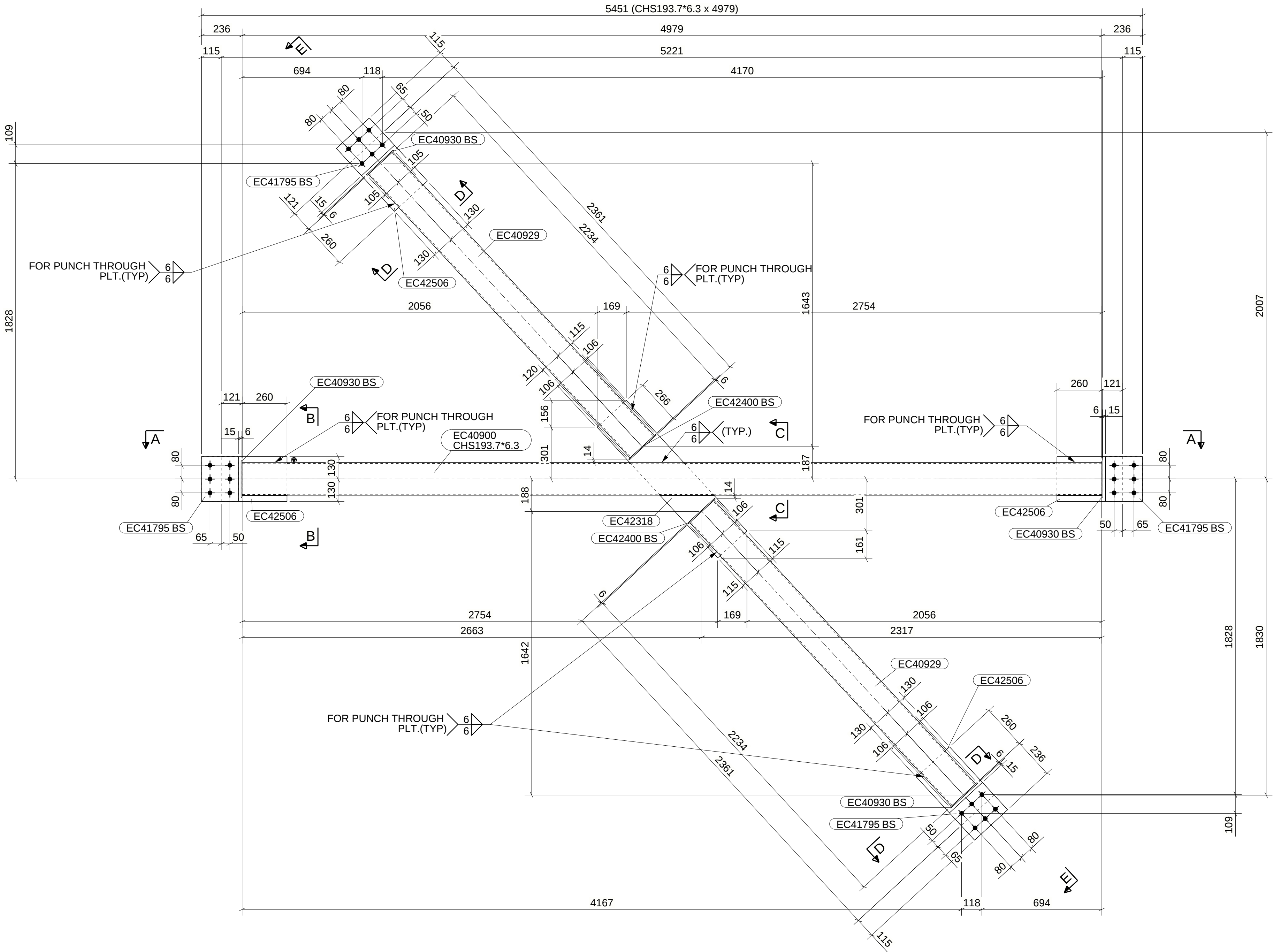
PAINT NOTE :
2Hr_CEMENTITIOUS_4 SIDES

NOTE:
FABRICATION DRAWING RELEASED WITHOUT SD APPROVAL AS PER EMPLOYER'S ADVICE TO PROCEED IN ACCORDANCE WITH THE PROVISIONS UNDER SUBCLAUSE 4.3(H) OF THE APPENDIX-2 CONDITIONS.



PUNCH THROUGH PLT.
TYPICAL GAP DETAIL

GENERAL NOTES:				ALL HOLES ARE 22 mm UNLESS NOTED				ALL WELDS ARE 6.0 mm CONTINUOUS FILLET WELD UNLESS NOTED				ONLY FIGURED DIMENSIONS TO BE FOLLOWED		
MATERIAL LIST FOR ONE ASSEMBLY MK'D				ELGF-VB4006				1				NUMBER. REQUIRED		
MARK	SIZE	GRADE	QTY.	LENGTH(mm)	AREA(m2)	WEIGHT/ONE(kg)	TOTAL WT(kg)	Remark-1	Remark-2	Remark-3				
EC40900	CHS193.7*6.3	A618_GR.III/S355J2H	1	4979	3.04	144.9	144.9							
EC40929	CHS193.7*6.3	A618_GR.III/S355J2H	2	2234	1.36	65.0	130.0							
EC40930	PLT6*95	A572_GR.50/S355J2	8	211	0.03	0.9	7.6							
EC41795	PLT12*215	A572_GR.50/S355J2	8	260	0.12	5.3	42.1	SHIP_LOOSE						
EC42318	PLT20*230	A572_GR.50/S355J2+Z15	1	1030	0.52	37.2	37.2							
EC42400	PLT6*95.5	A572_GR.50/S355J2	4	212	0.03	1.0	3.8							
EC42506	PLT20*260	A572_GR.50/S355J2+Z15	4	381	0.22	15.6	62.2							
TOTAL FOR 1 ASSEMBLY			28		8.58		427.9							
	BOLT M 24*90	A325M/GR_8.8	24	Site		0.41	9.89							
	NUT 24		24			0.10	2.50							
	WASHER 24		48			0.03	1.54							
TOTAL WT. FOR BOLT & STUD ASSEMBLY							13.92							
TOTAL WT. FOR 1 ASSEMBLY							441.8							
TOTAL WT. FOR 1 ASSEMBLIES							441.8							



PAINT NOTE : 2Hr CEMENTITIOUS 4 SIDES		GENERAL NOTES: ALL HOLES ARE 22 mm UNLESS NOTED ALL WELDS ARE 6.0 mm CONTINUOUS FILLET WELD UNLESS NOTED
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GRID LOCATION		QTY.		PAINT NOTE :		GENERAL NOTES: ALL HOLES ARE 22 mm UNLESS NOTED ALL WELDS ARE 6.0 mm CONTINOUS FILLET WELD UNLESS NOTED ONLY FIGURED DIMENSIONS TO BE FOLLOWED						
E1-1/D2-C-D2-D		2		2Hr_CEMENTITIOUS_4 SIDES								
				NOTE:								
				FABRICATION DRAWING RELEASED WITHOUT SD APPROVAL AS PER EMPLOYER'S ADVICE TO PROCEED IN ACCORDANCE WITH THE PROVISIONS UNDER SUBCLAUSE 4.3(h) OF THE APPENDIX-2 CONDITIONS.								